



36 Draffin Road Hilton, New York 14468
Phone: 585-392-3434
Toll Free: 1-800-828-6351
Sales: sales@monroefluid.com
Technical: technical@monroefluid.com

Monroe Draw 90 CF

OVERVIEW

MONROE DRAW 90 CF is a low odor petroleum oil based product designed for wire drawing, blanking, stamping or forming operations. MONROE DRAW 90 CF works well on ferrous and non-ferrous metals alike. MONROE DRAW 90 CF incorporates a unique blend of ester based lubricants to provide excellent finish and die life without the use of EP additives that can cause staining issues.

FEATURES & BENEFITS

- Mild Odor
- Low Viscosity
- Non Gumming
- Safe on Ferrous and Non-ferrous Metals

APPLICATIONS

MONROE DRAW 90 CF may be applied by dipping, brushing, spraying, rolling or any other convenient method.

RECOMMENDED CONCENTRATION

MONROE DRAW 90 CF is intended to be used as received and is not dilutable with water.

TYPICAL PROPERTIES

Appearance	Clear amber liquid
Viscosity, cSt/40°C	20
Specific Gravity @ 60°F	0.95 ± 0.03
Lbs/Gallon	7.9 ± 0.1
Flash point, PMCC	129°C/ 265°F

Material Safety Data Sheets are available for all products.
All reasonable care has been taken to ensure
that the above information is accurate as of the date of printing.