



36 Draffin Road Hilton, New York 14468  
Phone: 585-392-3434  
Toll Free: 1-800-828-6351  
Sales: sales@monroefluid.com  
Technical: technical@monroefluid.com

## Astro-Tap GP

### OVERVIEW

ASTRO-TAP GP is designed for difficult cutting and tapping applications where superior cling and viscosity are required. ASTRO-TAP GP performs extremely well on ALL metals including Aluminum, Stainless Steel, exotic alloys and cast iron. ASTRO-TAP GP incorporates a unique lubricant and emulsifier which allows residues to be rinsed off with mild alkaline cleaners such as Astro-Clean D or even plain water.

### FEATURES & BENEFITS

- Long Lasting - Does Not Evaporate
- Improved Finish
- Silicone Free
- Excellent Corrosion Inhibition
- Clings to the Tool
- Leaves a Protective Film
- Superior Lubricity
- Mild Pleasant Odor
- Increased Tool Life
- Operator Friendly
- Non-Staining
- Applicable to All Metals
- Water-rinseable

### APPLICATIONS

Apply ASTRO-TAP GP directly to the cutting tool using a brush, oil can or other convenient applicator. May be used for drilling, tapping, reaming, milling, turning, boring, broaching, hobbing and blanking of all metals.

### MIXING

**ASTRO-TAP GP is intended to be used as received and is not dilutable with water.**

### TYPICAL PROPERTIES

Appearance	Clear, Yellow Liquid
Odor	Mild, Pleasant
Residual Film	Soft, Fluid
Specific Gravity @ 60 °F	1.14 ± 0.02
Lbs/Gallon	9.51 ± 0.1
Total Chlorine, wt %	39.0
Flash point, PMCC	>350 ° F.

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.