



36 Draffin Road Hilton, New York 14468  
Phone: 585-392-3434  
Toll Free: 1-800-828-6351  
Sales: sales@monroefluid.com  
Technical: technical@monroefluid.com

## MONROE CUT RR-10

### OVERVIEW

MONROE CUT RR-10 is a high performance cutting fluid designed for use in screw machines or other machining applications that require the use of neat cutting fluids. MONROE CUT RR-10 is formulated using natural and synthetic ester base fluids to provide a clean and efficient operating environment. This product is entirely free of petroleum oils and is composed of vegetable based esters and additives. MONROE CUT RR-10 may be used on a variety of ferrous and non-ferrous metals including stainless steel, nickel alloys, copper and copper alloys.

### FEATURES & BENEFITS

- Low Odor
- Outstanding Lubricity for Superior Finishes
- No DCHA
- Operator Friendly and Clean Running
- Exceptional Clarity for Visibility
- Based on Renewable Components
- High Stability and Resistance to Oxidation and Polymerization.

### APPLICATIONS

MONROE CUT RR-10 can be used for turning, drilling, tapping, broaching and other operations on most materials.

### RECOMMENDED CONCENTRATION

Use MONROE CUT RR-10 as received. Do Not mix MONROE CUT RR-10 with water or other products.

### TYPICAL PROPERTIES

Appearance	Clear Amber liquid
Odor	Bland
Chlorine	None
Sulfur	Present
Flash Point (COC)	380°F
Viscosity @ 40°C	8-12 cSt

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.