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MONROE CUT RR-22

OVERVIEW

MONROE CUT RR-22 is a high performance cutting fluid designed for use in screw machines or other machining applications that require the use of neat cutting fluids. MONROE CUT RR-22 is formulated using natural and synthetic ester base fluids to provide a clean and efficient operating environment. This product is entirely free of petroleum oils and is composed of vegetable based esters and additives. MONROE CUT RR-22 may be used on a variety of ferrous and non-ferrous metals including stainless steel, nickel alloys, copper and copper alloys.

FEATURES & BENEFITS

- Low Odor
- Outstanding Lubricity for Superior Finishes
- Low Smoke
- Operator Friendly and Clean Running
- Exceptional Clarity for Visibility
- High Stability and Resistance to Oxidation and Polymerization
- Based on Renewable Components

APPLICATIONS

MONROE CUT RR-22 can be used for turning, drilling, tapping, broaching and other operations on most materials.

RECOMMENDED CONCENTRATION

Use MONROE CUT RR-22 as received. Do Not mix MONROE CUT RR-22 with water or other products.

TYPICAL PROPERTIES

| | |
|-------------------|--------------------|
| Appearance | Clear Amber liquid |
| Odor | Bland |
| Chlorine | None |
| Sulfur | Present |
| Viscosity @ 40°C | 23-25 cSt |
| Viscosity @ 100°F | 110-120 SUS |

Material Safety Data Sheets are available for all products.
All reasonable care has been taken to ensure
that the above information is accurate as of the date of printing.