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Astro-Cut SS 250 TX

OVERVIEW

ASTRO-CUT SS-250 TX is a semi-synthetic general purpose metalworking coolant containing approximately 10% mineral oil. This product, when diluted with water, forms a translucent Amber emulsion which offers excellent workpiece visibility, good lubricity, and superior cooling. ASTRO-CUT SS-250 TX is designed for the machining and grinding of virtually all metals, except magnesium and is formulated without the use of Chlorine.

APPLICATIONS

Designed for use in metalworking applications such as all CNC milling, turning, drilling, tapping, and grinding, ASTRO-CUT SS-250 TX is also excellent on conventional machining processes and sawing applications.

RECOMMENDED CONCENTRATION

Application	Concentration	Ratio	Refractometer
General Machining	7%	1:14	2.8
Grinding	4%	1:25	1.6
Tapping, Drilling, Reaming	10%	1:10	4.0

MIXING

Concentration, %	4%	5%	6%	7%	8%	9%	10%
Ratio	1:25	1:20	1:17	1:14	1:12	1:11	1:10
Refractometer	1.6	2.0	2.4	2.8	3.2	3.6	4.0

Material Safety Data Sheets are available for all products.
All reasonable care has been taken to ensure
that the above information is accurate as of the date of printing.