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Astro-Thread A

OVERVIEW

ASTRO-THREAD A is a high performance cutting oil which has been formulated with high concentrations of lubricity and anti-weld agents, including sulfur and chlorine. In addition to extending tool life, ASTROTHREAD A improves the quality of machined surfaces. ASTRO-THREAD A can also be added to regular cutting oils to enhance their performance.

APPLICATIONS

ASTRO-THREAD A is recommended for difficult threading operations involving stainless steel, high carbon steels and other ferrous metals.

RECOMMENDED CONCENTRATION

ASTRO-THREAD A is intended to be used as received. NOTE: Do not mix ASTRO-THREAD A with water. This product is 100% oil based. No mixing is required.

MIXING

ASTRO-THREAD A is intended to be used as received and is not dilutable with water.

TYPICAL PROPERTIES

Appearance	Clear Amber liquid
Residual Film	Soft, oily
pH @ 20:1	N/A
Specific Gravity @ 60°F	0.89 ± 0.01
Lbs/Gallon	7.4 ± 0.1
Flash point, PMCC	180°C (355°F)

Material Safety Data Sheets are available for all products.
All reasonable care has been taken to ensure
that the above information is accurate as of the date of printing.