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Astro-EDM A

OVERVIEW

ASTRO-EDM A is a low odor dielectric fluid designed to offer superior performance, precise cuts and long life in a complete range of electrical discharge machining operations. ASTRO-EDM A's low viscosity allows better flushing of electrode gaps and rapid particle settling.

FEATURES & BENEFITS

- High Flash Point (240°F)
- Excellent Corrosion Inhibition
- Rapid Cooling
- Chlorine and Sulfur-Free
- Extremely Low Odor
- Clean Running
- Long Lasting
- Operator Friendly
- For Ferrous and Non-Ferrous Metals

APPLICATIONS

ASTRO-EDM A is suitable for all EDM operations, including roughing and finishing work.

RECOMMENDED CONCENTRATION

ASTRO-EDM A is intended to be used as received. NOTE: Do not mix ASTRO-EDM A with water.

TYPICAL PROPERTIES

Appearance - Concentrate	Clear Colorless liquid
Odor	Virtually odorless
Viscosity, cSt @ 25°F	2.5
Specific Gravity @ 60°F	0.77 ± 0.01
Lbs/Gallon	6.4 ± 0.1
Flash point, PMCC	240°F (115°C)

Material Safety Data Sheets are available for all products.
All reasonable care has been taken to ensure
that the above information is accurate as of the date of printing.