36 Draffin Road Hilton, New York 14468
Phone: 585-392-3434
Toll Free: 1-800-828-6351
Sales: sales@monroefluid.com
Technical: technical@monroefluid.com

HD WAYLUBE 68

OVERVIEW

Monroe's HD WAYLUBE 68 is a specially formulated product developed for the lubrication of machine tool ways and slides. It eliminates stick-slip or table chatter by reducing friction between mating surfaces. Where ways are heavily loaded it provides film strength and excellent EP protection. MONROE HD WAYLUBE 68 contains metal wetting and adhesive agents that enable it to form uniform films that resist squeezing from way surfaces while the machine is not in operation. By preventing stick-slip, the wear of way surfaces is minimized and their service life is greatly extended. MONROE HD WAYLUBE 68 is also designed with additives to prevent the mixing of the product with water based coolants.

MIXING

HD WAYLUBE 68 is intended to be used as received and is not dilutable with water.

TYPICAL PROPERTIES

	PRODUCT CODE HD WAYLUBE 68
Viscosity, cSt/40°C	68
Viscosity, cSt/100°C	9.1
Viscosity, SUS/100°F	351
Viscosity, SUS/210°F	57.2
Gravity, ° API	30
Viscosity Index	110
Rust, Syn Sea Water	Pass
Flash Point, COC °F	425
Pour Point, °C	-18
Timken OK Load, lb.	60
4-ball load wear index	37.2
4-ball weld Pt	200
Thermal Stability	Pass
Cincinnati Milacron Specification No.	P-47
Stick Slip, ASTM D2877	.70

Material Safety Data Sheets are available for all products.
All reasonable care has been taken to ensure
that the above information is accurate as of the date of printing.